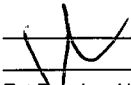
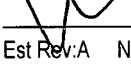


Date: Tuesday, 28/08/2007 3:14:44 PM  
 User: Linda Lacelle

## Process Sheet

|  |                                     |
|--|-------------------------------------|
| <b>Customer</b> : CU-DAR001 Dart Helicopters Services  | <b>Drawing Name</b> : GASKET        |
| <b>Job Number</b> : 34320  |                                     |
| <b>Estimate Number</b> : 12976   |                                     |
| <b>P.O. Number</b> : N/A   | <b>Part Number</b> : D36353         |
| <b>This Issue</b> : 28/08/2007 <b>S.O. No.</b> : N/A   | <b>Drawing Number</b> : D3635 REV.A |
| <b>Prsht Rev.</b> : NC   | <b>Project Number</b> : N/A         |
| <b>First Issue</b> : N/A <b>Type</b> : SMALL / MED FAB   | <b>Drawing Revision</b> : A         |
| <b>Previous Run</b> : N/A  | <b>Material</b> : N/A               |
| <b>Written By</b> :                 | <b>Due Date</b> : 14/09/2007        |
| <b>Checked &amp; Approved By</b> :  | <b>Qty:</b> 20 <b>Um:</b> Each      |
| <b>Comment</b> : Est Rev:A New Issue 07-07-24 ec Verified By:JLM   |                                     |

## Additional Product

Job Number:



|                |                              |                      |
|----------------|------------------------------|----------------------|
| <b>Seq. #:</b> | <b>Machine Or Operation:</b> | <b>Description :</b> |
|----------------|------------------------------|----------------------|

|     |            |                      |
|-----|------------|----------------------|
| 1.0 | MNEO60S063 | NEOPRENE SHEET 0.063 |
|-----|------------|----------------------|



**Comment:** Qty.: 0.0221 sf(s)/Unit Total : 0.4410 sf(s)  
 M-NEO60-S.063 60 durometer 0.063" thick sheet  
 Batch: M105113 B07-08-28

|     |           |                |
|-----|-----------|----------------|
| 2.0 | WATER JET | FLOW WATER JET |
|-----|-----------|----------------|



**Comment:** FLOW WATER JET  
 1-Cut as per Dwg D3635  
 Dwg Rev: A B07-08-28  
 Prog Rev: A

2-Deburr if necessary

|     |     |  |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

|     |     |              |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



**Comment:** SECOND CHECK

|     |             |                       |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



**Comment:** PACKAGING RESOURCE #1  
 Identify with P/N and B/N using a permanent fine point marker, then Stock  
 Location: \_\_\_\_\_

| W/O: |      |                  | WORK ORDER CHANGES |      |     |                                     |                          |  |
|------|------|------------------|--------------------|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By                 | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |  |
|      |      |                  |                    |      |     |                                     |                          |  |
|      |      |                  |                    |      |     |                                     |                          |  |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: D Date: 07/06/05  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      |                                | WORK ORDER NON-CONFORMANCE (NCR) |                                 |                |                           |                       |                          |
|------|------|--------------------------------|----------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A | Corrective Action Section B      |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                | Initial<br>Chief Eng             | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                |                                  |                                 |                |                           |                       |                          |
|      |      |                                |                                  |                                 |                |                           |                       |                          |
|      |      |                                |                                  |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

Date: Tuesday, 28/08/2007 3:14:44 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 34320

Part Number: D36353

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*(22)*  
*D 07/08/29*

Job Completion



*U 07/08/29*

| W/O: |      |                  | WORK ORDER CHANGES |      |     |                                     |                          |  |
|------|------|------------------|--------------------|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By                 | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |  |
|      |      |                  |                    |      |     |                                     |                          |  |
|      |      |                  |                    |      |     |                                     |                          |  |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

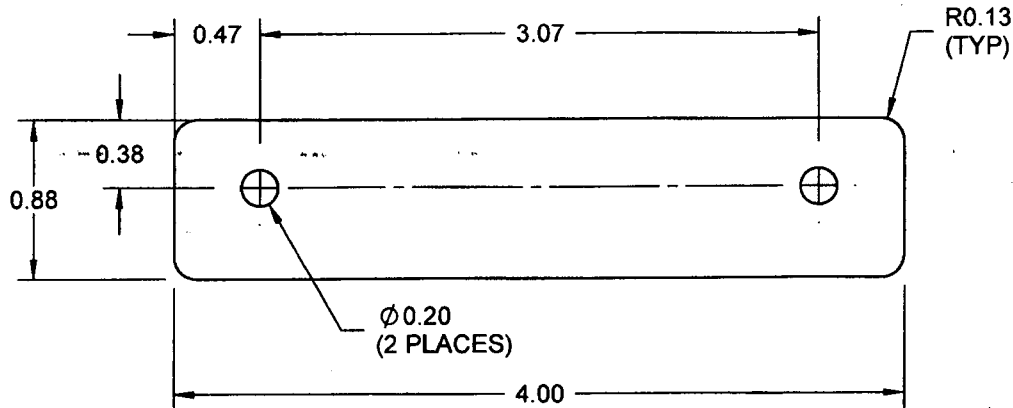
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      |                                | WORK ORDER NON-CONFORMANCE (NCR) |                                 |                |                           |                       |                          |
|------|------|--------------------------------|----------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A | Corrective Action Section B      |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                | Initial<br>Chief Eng             | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                |                                  |                                 |                |                           |                       |                          |
|      |      |                                |                                  |                                 |                |                           |                       |                          |
|      |      |                                |                                  |                                 |                |                           |                       |                          |

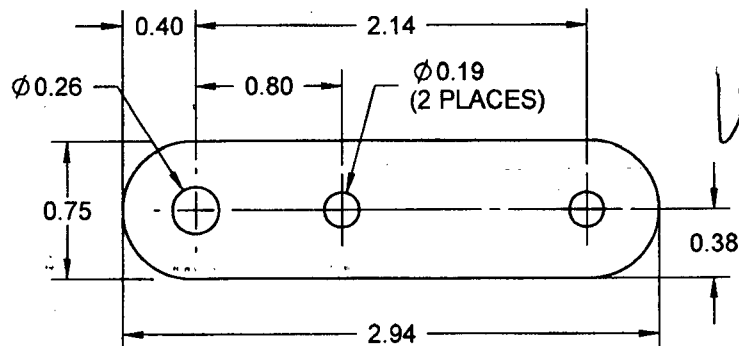
NOTE: Date & initial all entries

**DART**

|                              |                                |  |                        |
|------------------------------|--------------------------------|--|------------------------|
| DESIGN<br><i>[Signature]</i> | DRAWN BY<br><i>[Signature]</i> | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br><i>PH</i>         | APPROVED<br><i>[Signature]</i> | DRAWING NO.<br><b>D3635</b>                              | REV. A<br>SHEET 1 OF 1 |
| DATE<br><b>07.06.01</b>      |                                | TITLE<br><b>GASKET</b>                                   | SCALE<br>1:1           |
| REV<br>A                     | DATE<br>07.06.01               | DESCRIPTION<br>NEW ISSUE                                 |                        |

**RELEASED**07.07.11 *[Signature]***D3635-1 GASKET**

1) MATERIAL: BLACK 60 DUROMETER NEOPRENE SHEET (0.125 THICK, REF)  
(REF. DART SPEC. M-NEO60-S.125)

**D3635-3 GASKET**

2) MATERIAL: BLACK 60 DUROMETER NEOPRENE SHEET (0.063 THICK, REF)  
(REF. DART SPEC. M-NEO60-S.063)

**D3635-1/-3 GENERAL NOTES:**

- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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